# Wood Collection

DOORS





#### DISCOVER LEPAGE\_\_\_\_\_



6 State-of-the-Art



















Mr. Guy Bonneville and his sons, Marc-Antoine and François-Xavier, the family's fourth generation of window and door manufacturers.

### A SHARED PASSION FOR CRAFTSMANSHIP

Our passion for exceptional craftsmanship is at the heart of Lepage Millwork's heritage. To this day, each Lepage window and door is custom-made to reflect individual customers' preferences and specifications.

This brochure features our lines of doors and a wide array of projects that our team of professionals and exceptionally talented artisans have had the pleasure of working on for our customers over the years. It is with great pride that we present them to you.

We would love to hear about your project, and we thank you for your interest in Lepage!

Guy Bonneville President





## TRUE ARTISANS

The high quality of a product handcrafted by an artisan is part of our most cherished tradition since 1947. Our master craftsmen and craftswomen truly represent the heart and soul of our company and their passion shines through each window they manufacture.

Lepage relies on an extensive network of partners to showcase our artisans' creations in the most breathtaking architectural projects in Ontario and Québec, the Maritimes as well as along the East Coast of the United States.

Whether you choose a wood or aluminum-clad exterior, each window and door is crafted with the same meticulous attention to detail, delivering a unique product that's been manufactured according to your specifications. This process ensures our products are infinitely customizable, on the cutting edge of performance and provide a lifetime of beauty.





## STATE-OF-THE-ART

Although the art of window and door making is deeply rooted in tradition, today's industry is a vibrant community focused on innovation, customer preferences and human imagination. Available in a great variety of styles and sizes, modern innovations and trends have produced architectural window and door designs that are more inspired and bolder than ever, complete with expansive walls of glass and creative new colours.

To remain ahead of these design and manufacturing trends, Lepage has invested in sophisticated equipment, state-of-the-art milling tools, modern paint rooms and major expansions of its manufacturing facilities.

Inspired by nature and driven by innovation, our team brings you ingenious and sustainable products engineered to exceed your expectations for years to come.



## TRADITION OF QUALITY

Manufacturing quality windows and doors begins by selecting the finest materials and using the best assembly techniques. Each Lepage Millwork wood door is built in the traditional way, piece by piece using solid wood. The result is one of unmatched precision, strength and durability.

Offered with quality wood species — pine, eucalyptus grandis and mahogany — most of our wood products are also available with an aluminum-clad exterior.

We offer top-performing paints and stains in a wide array of colours. Choose your favourite among our selection of standard and optional colours, or send us a sample of your preferred brand of paint or stain. Using state-of-the-art technology, our expert colourists will come up with the perfect match for you.



## OUR FAMILY OF DOORS

Whether you prefer French, balcony, patio, Lift and Slide or bi-fold doors for your home or cottage, Lepage has virtually unlimited design capabilities and can customize each door to meet your individual needs and preferences.





Whether you choose a classic or modern design, it's always comforting to step through the timeless beauty of one of our French doors. Dependable and durable, Lepage French doors feature various panel options and sizes, making it the perfect choice for a garden or pool area, while creating a seamless transition from inside to outside, expanding your home's livable space.



#### **KEY FEATURES**

- > Variety of frame depths for deeper walls
- > Multipoint or mortise hardware lock system
- > Top-quality concealed weatherstripping
- > Available with two, three or four panels
- > Available with triple glass and 2 1/4 in. panels for increased thermal performance
- > Wood storm and screen combination
- > Stiles and rails with different sizes
- > Raised or flat panel options
- > Impact Series available

AVAILABLE WITH ALUMINUM CLADDING Colonial or Putty Glaze profile







Discover the romance of our balcony doors, which feature a traditional design that embraces old-world charm. Our balcony doors use the same hardware as our in-swing French casement windows, making them an ideal choice to match the windows of your residence. Imagine throwing these doors open on a sunny morning to embrace the gorgeous view that lies just outside your home.



#### **KEY FEATURES**

- > In-swing application to meet design harmony
- > Interlocking sashes for a unique look and style
- > No fixed post between the sashes for an unobstructed view
- > Available with triple glass and 2 1/4 in. panels for increased thermal performance
- > Available with upscale hardware
- > Wood screen options
- > Raised and flat panel options

AVAILABLE WITH ALUMINUM CLADDING Colonial or Putty Glaze profile







Our patio doors are an excellent option for tight spaces, as the sliding panels won't interfere with your interior space and the light they allow in naturally makes the room feel larger. Our patio doors are the perfect complement to any room, with their effortless slide and energy efficiency rating, this classic design was perfected by Lepage to make your patio part of your home.



#### **KEY FEATURES**

- > High-quality ball bearing system for a smooth sliding operation
- > Many different configurations available
- > Multi-point lock to ensure performance and security
- > Available with triple glass and 2 1/4 in. panels for increased thermal performance
- > Sturdy aluminum screen
- > Stiles and rails with different sizes
- > Raised or flat panel options



Several Lift and Slide panels offering an unobstructed view of the lake





Three-panel option with simulated divided lites at the top

# LIFT AND SLIDE DOORS

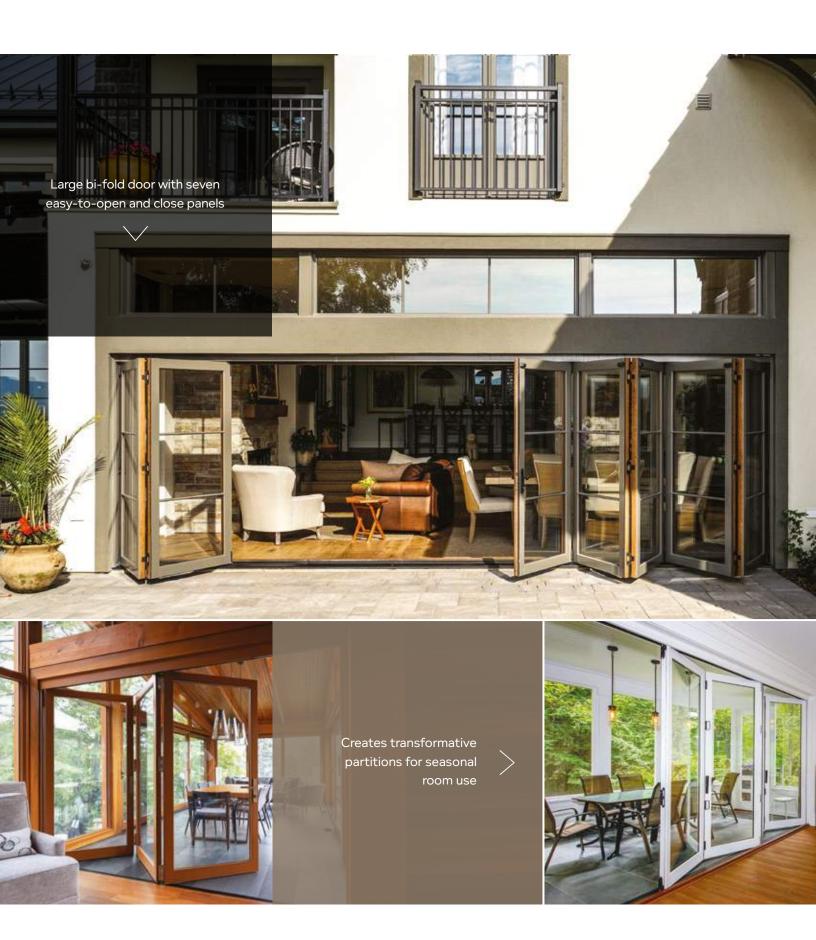
With the Lepage Lift and Slide door unit, you not only get an exceptional view, but your home will dance with more natural light than you ever could have dreamed. This incomparable model is characterized by its brilliant ease of operation with extremely large panel sizes. When the carrier system is activated, the panels lift onto a track, allowing them to slide effortlessly.



#### **KEY FEATURES**

- > Operating panels that glide effortlessly
- > Ideal for very large panels
- > Many different configurations available up to 30 ft wide
- > Multi-point lock to ensure performance and security
- > Available with triple glass and 2 1/4 in. panels for increased thermal performance
- > Wood screen options
- > Stiles and rails with different sizes







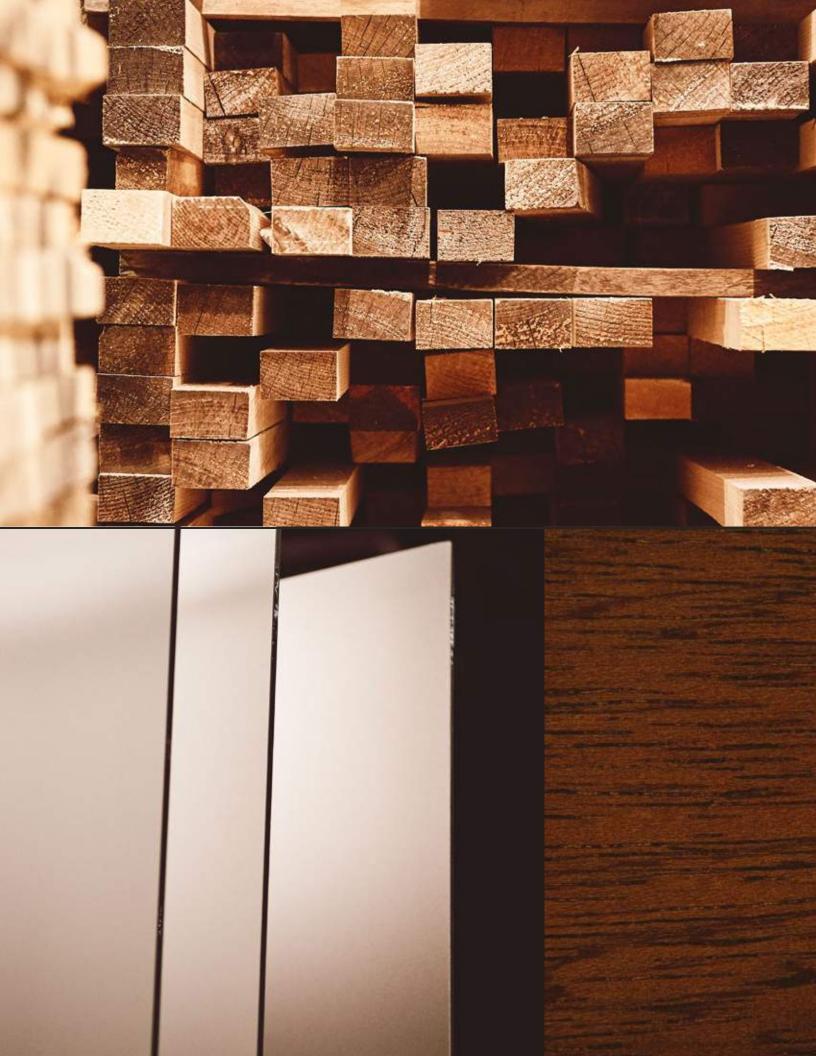
Fashionable and practical, our bi-fold door opens and closes like an accordion, allowing unobstructed views for the perfect transition from interior to exterior living, or, as a room divider. Having an impressive opening capacity with multiple operating configurations for up to 10 panels, we make it easy to enjoy the outdoors whether you're inside or out.



#### **KEY FEATURES**

- > Many different configurations available
- > Heavy-duty hardware
- > Locking options for a secure and smooth operation
- > Available with triple glass and 2 1/4 in. panels for increased thermal performance
- > Pleated screen options available
- > Stiles and rails with different sizes
- > Out-swing application





### **ENDLESS OPTIONS**

From wood species available in a wide array of tones to an infinite choice of colour and high-quality stains, paints and hardware, the Lepage options allow you to customize your windows and doors to reflect your home's personality or create a unique design that showcases your style and preferences.



FRENCH AND BI-FOLD DOORS STANDARD COLLECTION

#### TRADITIONAL HANDLES









SATIN

NICKEL

BLACK

OIL-RUBBED BRONZE

SATIN CHROME



POLISHED BRASS

#### **CONTEMPORARY HANDLES**

ANTIQUE

NICKEL



ANTIQUE

BRASS



FRENCH AND BI-FOLD DOORS PRESTIGE COLLECTION

#### **DURANGO HANDLES**



FLAT BLACK BRONZE



BRONZE

#### CIMARRON HANDLES



FLAT BLACK BRONZE



BRONZE

#### **HELIOS HANDLES**



FLAT BLACK



OIL-RUBBED BRONZE



POLISHED CHROME



SATIN NICKEL

#### STUTTGART HANDLES



FLAT BLACK



OIL-RUBBED BRONZE



POLISHED CHROME



SATIN NICKEL



### FRENCH DOORS

#### **ADJUSTABLE HINGES**



BLACK



BRONZE



CHROME



CHROME





NICKEL



ANTIQUE

BRASS



POLISHED BRASS

#### **4 INCHES BALL BEARING HINGES**



BLACK





ANTIQUE

NICKEL



ANTIQUE

BRASS



POLISHED BRASS

**4** <sup>1</sup>/<sub>2</sub> INCHES BALL BEARING HINGES

OIL-RUBBED

BRONZE





OIL-RUBBED

BRONZE



CHROME

SATIN

CHROME



POLISHED

CHROME



ANTIQUE

NICKEL



ANTIQUE

BRASS





BRASS

**BI-FOLD-DOORS** 

**HINGES WITH HANDLE** 



BRONZE







FLUSH BOLTS

BRONZE STAINLESS

STEEL

#### **TWIN POINT LOCKS**



BRONZE STAINLESS STEEL



BALCONY DOORS STANDARD COLLECTION

#### **TRADITIONAL HANDLES**







ANTIQUE BRASS



POLISHED BRASS

#### TRADITIONAL HINGES





2



BRASS



POLISHED BRASS

#### **CONTEMPORARY HANDLES**



OIL-RUBBED BRONZE

SATIN



POLISHED BRASS



UNLAQUERED BRASS

#### **CONTEMPORARY HINGES**



OIL-RUBBED BRONZE



SATIN NICKEL

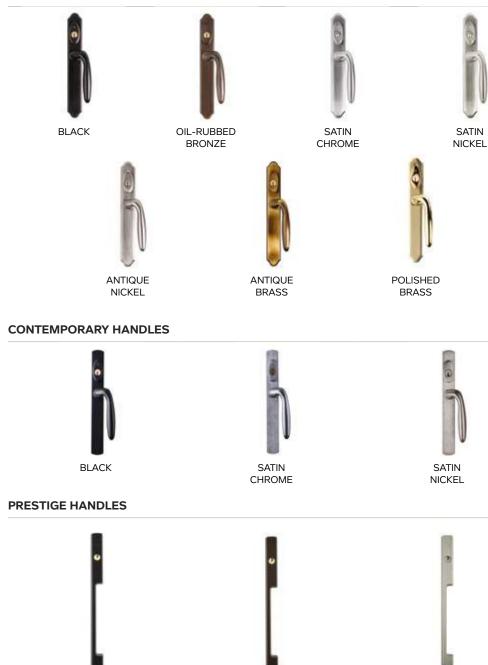




BRASS



#### TRADITIONAL HANDLES



MATTE

BLACK

ALPINE

FROST

RUSTIC

UMBER



LIFT AND SLIDE DOORS

#### TRADITIONAL HANDLES





OIL-RUBBED BRONZE







BRASS

#### CONTEMPORARY HANDLES





DARK BROWN





SILVER

#### PRESTIGE HANDLES





SATIN CHROME

# WOOD SPECIES

### NOBLE BY NATURE

By its very nature, wood adds nobility, warmth and style to your home.

Choose from three main types of wood to suit your taste: pine, eucalyptus grandis and mahogany. We also offer many other species as custom options.

Note: Wood colour may vary depending on the type of wood as well as its grain and texture. Photos are for reference only.



PINE



EUCALYPTUS GRANDIS



MAHOGANY

## FINISHES STAIN COLOURS

Our most popular colours for semi-transparent stains.

### INTERIOR / EXTERIOR STAINS



Note: Photos are for reference only. The colour may vary depending on the type of wood, it's grain, it's colour and texture.



### CUSTOM COLOURS

Lepage offers a wide range of top-performing paints and stains in a wide array of colours, many of which are shown here. Choose your favourite from among our beautiful selection of colours or send us a sample or number of your preferred brand of paint or stain, our expert colourists will come up with the perfect match for you.

### PAINT COLOURS

#### A wide selection of superior-quality opaque paint for a beautiful and durable exterior. These colours are also available for exterior and interior wood finish.



OPTIONAL COLOURS FOR ALUMINUM



Note: Photos are for reference only. Colours may vary depending on the method of application, surface on which it is applied and the year of production.

## GLASS



Lepage is an industry leader when it comes to high quality insulated glass units and specialty glass production. We use a fully integrated, computer assisted approach to control the entire production process. From real-time optical scanners, capable of detecting the smallest defects, to industry leading equipment that tempers and laminates glass sheets, every step of the glass production process is optimized in our plant.

### ENERGY-SAVING LOW-E GLAZING

A Low-E (low emissivity) coating is applied as a microscopically thin film on the surface of the glass to increase the energy performance. Various types of Low-E coatings are available with all of Lepage's glass products to cover every climate in North America.

#### ARGON GAS INSULATED GLASS UNITS

Argon is a naturally occurring, non-toxic gas that is used to increase the energy efficiency of insulated glass units. Argon also helps to create a low-humidity environment for the window and door's components.

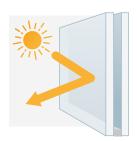


Low-E glazing keeps your home warmer in the winter and reduces heating costs.



#### DOUBLE GLAZING

All Lepage windows and doors come standard with double-pane glass. The space between both panes is filled with argon gas.

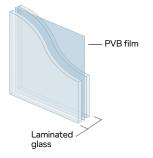


In the summer, Low-E glazing reflects heat to minimize air conditioning costs.



#### TRIPLE GLAZING

Triple glazing is an available option on our units. It adds a pane of glass and a second gas-filled area in the glass unit, maximizing energy efficiency and providing an even greater level of noise reduction.



#### LAMINATED GLASS

Laminated glass provides added security against major impacts, greatly reduces outside noise and certain compositions can be approved for hurricane-prone areas. A polyvinyl butyral (PVB) film is laminated between the panes, which allows this safety glass to hold together when shattered.





Standard glass

Tempered glass

### TEMPERED SAFETY GLASS

Four times stronger than normal glass, tempered glass shatters into thousands of small, relatively harmless pebbles to reduce the risk of injury. A tempering process hardens the glass by heating it until it becomes soft and then quickly cooling it.



#### ACOUSTIC SERIES

The STC and OITC rating measures a window's ability to block sound transmission. Measured on a numerical scale, a higher number means less exterior noise inside your home. Lepage offers a variety of acoustic glass with high ratings.



#### IMPACT SERIES

The Impact Series by Lepage is a strong choice to ensure the safety of your home during inclement weather. We've developed a selection of some of the toughest wooden products on the market to withstand the elements. Also available with aluminum cladding.







Tinted Bronze

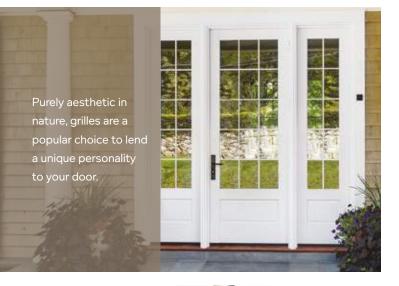


#### SPECIALTY GLASS

Typically used to bring more privacy to an area of your home or to create a unique design, we offer specialty glass in a host of colours, patterns, textures and opacities to bring a completely new dimension or peace of mind to any room.

## GRILLES

Used to divide the glass surface into smaller horizontal or vertical sections, grilles are decorative patterns that reproduce the traditional look of doors or add subtle character to a modern design.





### FLAT SIMULATED DIVIDED LITES

Our standard flat SDL profile is available in several widths to match any modern style. Also available in aluminum.



### SIMULATED DIVIDED LITES

With a deeper profile, the Davis SDL is now one of our most popular profile options.



Our TDL profile, a luxurious and historically accurate option, is a popular choice for renovation and restoration projects.



SIMULATED DIVIDED LITES

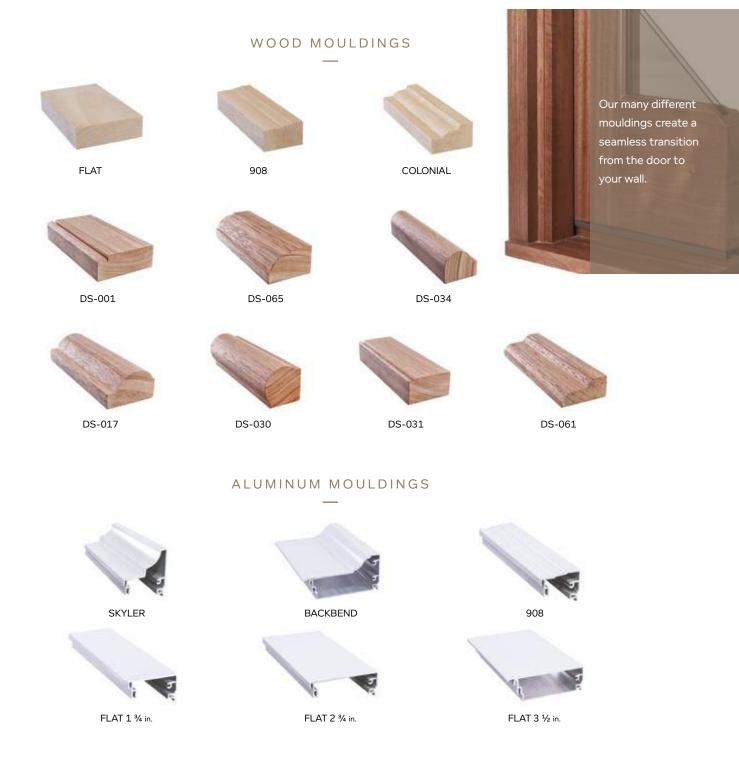
Our standard colonial SDL profile is a classic choice available in several widths. Also available in aluminum.



Our putty glaze SDL suits both the contemporary style and historic reproductions. Also available in aluminum.

# MOULDINGS

Mouldings can be used to cover transitions between different surfaces or simply as ornamental features. Lepage specializes in the art of milling mouldings to ensure precision cuts and identical trims over what can sometimes total thousands of linear feet of mouldings for a single project.



## SCREENS

#### AUTHENTIC PRODUCTS

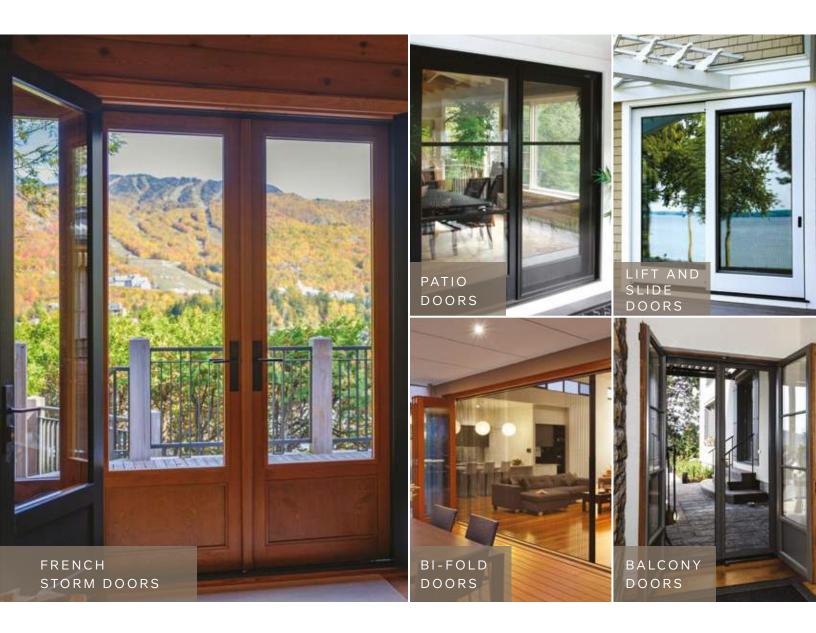
Built the traditional way, piece by piece using solid wood, our screen frames are assembled with high quality hardwood dowels for unmatched precision.

### WOOD STORM & SCREEN COMBINATION

An optional wood storm and screen combination is available, offering premium style, additional energy efficiency and effortless removal and installation.

#### SCREEN MESH

Invisible mesh for screens offers an unobstructed view, while aluminum (black or grey) or bright copper screen mesh options offer a classic look and durability.



## WHY LEPAGE

Since 1947, we've understood the definition of Dream Home is as unique as the person imagining it. Our millwork artisans offer decades of expertise in creating the highest quality of custom, hand-crafted Canadian windows and doors. With innovative details designed and engineered for effortless operation, energy-efficient and climate-conscious options and a wide array of beautiful custom finishes, if you can dream it, Lepage can help you define it.

#### TRUE ARTISANS

Each product is custom built by our experienced craftspeople with the same meticulous attention to detail.



#### SHAPES

Lepage specializes in expertly crafting custom designs and shapes, including aluminum-clad profiles and curved SDLs.

ALUMINUM

Heavy-duty aluminum

extrusion is standard

on all wood-cladded

Lepage products

to ensure years of

and durability.

carefree maintenance

### PANELS

Perfectly milled and finished V-groove, flat, raised, diamond and French wood panels add personality, profile or depth to any door.

#### SPECIES

Years of manufacturing wood products have confirmed our trust in pine, mahogany and eucalyptus grandis to produce beautiful and lasting results. Many other high-quality choices are available.

#### PUTTY GLAZE PROFILE

Straight, minimal profiles are available in both aluminum-cladded or all-wood stiles and rails to create a spectacular contemporary style that complements modern designs.

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## SPLIT SPECIES

For a mix of a highly durable wood on the outside and a different type of wood that will blend into an existing decor inside, you can select two species of wood for a single product.

#### COLONIAL PROFILE

Rounder profiles are available in both aluminium or all-wood stiles and rails to reflect the historical design elements of traditional-style homes.



## FINISHES

Factory-applied finishes ensure top quality, highly durable coatings on all critical surfaces prior to installing the hardware and assembling the final product.



## CREATIVITY

For any new project or renovation, we combine the experience and talent of our craftspeople in imaginative ways to create new and innovative products.



### COMPLEX CONFIGURATIONS

Custom constructions, including popular Dutch doors that let the air and light pass through while small children and pets remain safely inside.

## LVL

Laminated Veneer Lumber made stronger by the lamination of multiple layers of wood assembled with adhesives for more stable stiles and door frame alignments.





#### SHELVES AND MORE

Add-ons and door decorations—including shelves, metal panels, decorative bolts and special inserts—are only limited by your imagination.

#### STILES AND RAILS

Personalized stiles and rails are available in narrow Putty Glaze profiles or wider classic designs for both wood and wood-cladded products.

#### CUSTOM ASSEMBLIES

From a tiny door for the smallest of pets to the largest door you can imagine, our R&D team is always there to ensure our creations and designs will operate optimally for years.



## BOLECTION

Lepage decorative mouldings are precisioncrafted and cut to add depth, profile or a flawless 3D effect to panels.





# DESIGN YOUR DREAM

Helping you create and achieve your dream environment inspires us every day, and that sentiment is shared with the hundreds of dedicated people who are part of Lepage Millwork's network of authorized dealers.

These experienced experts are there to help you design, estimate and complete your home projects at a location near you.

To learn more about our company or for more pictures of Lepage windows and doors, please visit lepagemillwork.com



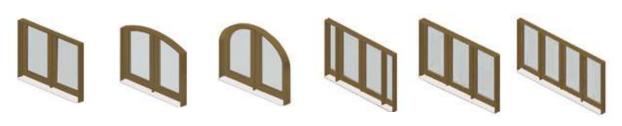


# CONFIGURATIONS

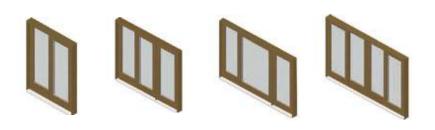
## SO MANY WAYS TO IMAGINE A WOOD DOOR.

The expertise and creativity at Lepage gives you the opportunity to choose among countless models and configurations of wood.

FRENCH DOORS



PATIO & LIFT AND SLIDE DOORS



BI-FOLD DOORS



BALCONY DOORS





#### **QUALITY YOU CAN TRUST**

The warranty we provide on our wood and aluminum-clad wood products fully protects the quality and function of your doors, including assembly strength, finishes, insulated glass unit seals and performance of various other components including hardware.

The warranty is fully transferable to another homeowner and includes the following protections:

- > Performance of the exterior finish of our aluminum-clad doors
- > Finish of our wood products
- > Seal failures for all insulated glass units, thus protecting the low-e coating and argon gas retention
- Material defects for weatherstripping and hardware

#### THE TEAM BEHIND THE BRAND

By using the very best techniques at each stage of the manufacturing process, we provide our customers with the pride of knowing that their Lepage Millwork windows and doors have been crafted by true artisans.

Before our windows and doors are sent to a third-party for independent quality certification for the Canadian and American markets, we test them in our own laboratories under conditions that simulate the harshest and most extreme weather conditions on Earth.

Just as our artisans stand behind their craftsmanship, our R&D team stands behind the strength and durability of each of our products, ensuring your expectations to be exceeded year after year.

We invite you to visit lepagemillwork.com to learn more about our warranties, and recommend you read our Maintenance and Care Guide for tips on how to preserve the beauty and durability of your Lepage doors and to avoid possible disqualification of claims.



#### **ENERGY EFFICIENCY**

Windows and doors are some of the biggest changes you can make to improve your home's energy efficiency. North American energy efficiency standards and their easily recognizable logos and labels can help you compare options and make informed purchases. Engineered to lower your energy consumption and reduce greenhousegas emissions, high-efficiency windows and doors are a smart choice, saving you money and helping the environment.

Lepage is a proud ENERGY STAR Partner (the Canadian and American energy-efficiency standard) and a long-time member of the National Fenestration Rating Council (the North American standard). ENERGY STAR and National Fenestration Rating Council certified products, including our glass which is coated with a Low-E glazing and injected with argon gas, will use less energy to maintain a comfortable temperature, low humidity levels and air quality throughout your home.

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#### **RESPONSIBLE FOREST MANAGEMENT**

We purchase our wood solely from suppliers who are certified in their responsible forestation management. We're dedicated to a product that will ensure years of excellent performance while advocating for and protecting our environment and forests.

## OUR ENVIRONMENTAL COMMITMENT

As a window and door manufacturer with over 70 years of experience, we are committed to real change that benefits the environment. We are extremely mindful in our use of wood, aluminum and plastic as well as paints and stains in our everyday activities. From the energy we use to heat and light our factories and offices to our choice of coffee cups, we are committed to reducing our environmental impact at every opportunity.

- > All wood scraps generated by our manufacturing processes are transformed in-house into biomass to produce heat and steam for our production facilities.
- > All cardboard, paper, plastic, aluminum and glass waste is either recycled, donated or reused.
- > Purchasing, packaging and transportation policies are all focused on reducing the amount of exhaust pollution that our delivery trucks release into the atmosphere.
- > Single-use convenience items used in our cafeteria and coffee stations are being replaced by more sustainable, environmentally friendly materials.
- > We practice a culture that encourages environmentally responsible consumption habits and acting as good stewards to our environment.

## TRUE ARTISANS

Passion for excellence is at the heart of Lepage Millwork's heritage of craftsmanship. The incomparable quality of a product handcrafted by artisans is our most cherished tradition since our founding in 1947.

To this day, every Lepage window and door is custom-crafted according to each customer's preferences and specifications. Let us know the style, design or dimensions of the windows and doors you have always dreamed about for your home and we will create them just for you. 141 Chemin des Raymond Rivière-du-Loup, Québec G5R 5X9 Canada

**Get expert advice!** Contact us at 1-800-463-1367 info@lepagemillwork.com

#### LEPAGEMILLWORK.COM





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